

SPECIFICATION AMENDMENTS

At page 1, after immediately after the TITLE, please insert the following new paragraph:

This application is a continuation of U.S. Application Number 10/042,892, filed January 9, 2002, which is a division of U.S. Application Number 09/467,936 filed December 21, 1999, now U.S. Patent Number 6,447,890 issued September 10, 2002, which is a continuation-in-part of U.S. Application Number 09/390,570, filed September 3, 1999 (now abandoned), which is a continuation of U.S. Application Number 08/860,163, now Patent Number 5,958,569 issued September 28, 1999, which is the National Stage of International Application Number PCT/US96/17107 filed October 23, 1996.

AMENDMENTS TO DRAWINGS

Figs. 5 and 6:

The x-axis label in each of Figs. 5 and 6 has been amended to read "Coating Number" instead of "Coating No."

The bars in each of Figs. 5 and 6 have been appropriately shaded to represent the different passes.

Fig. 7:

The x-axis label in Fig. 7 has been amended to read "Coating Number" instead of "Coating No."

The y-axis label in Fig. 7 has been amended to read "Number of Thermal Cracks" instead of "No. Thermal Cracks".

The label "Crater" has been moved from the middle of the bar representing the 3rd pass for coating no. 7 (dry milling) to the top of the bar for consistency.

The bars have been appropriately shaded to represent the different passes.